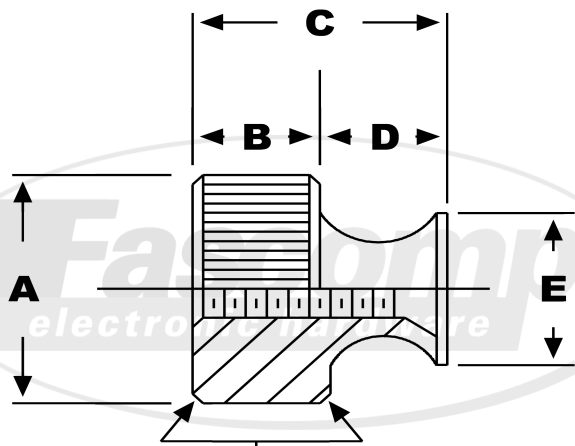


Round Thumb Nut



1/64 x 45 degree chamfer

Create a part number:		
Length	Material	Finish
FCXXXX	XX	XX
_____ - _____ - _____		

Length Table							
FCXXXX	Thread	A +.020 -.020	B +.015 -.015	C Ref	D +.010 -.010	E +.031 -.031	
FC7210	2-56	1/4	1/8	1/4	1/8	3/16	
FC7211	4-40	5/16	1/8	1/4	1/8	1/4	
FC7212	6-32	3/8	1/8	9/32	5/32	11/32	
FC7213	8-32	7/16	1/8	9/32	5/32	3/8	
FC7214	10-24	1/2	5/32	11/32	3/16	13/32	
FC7215	10-32	1/2	5/32	11/32	3/16	13/32	
FC7216	1/4-20	9/16	5/32	3/8	7/32	15/32	
FC7217	5/16-18	5/8	3/16	13/32	7/32	17/32	
FC7218	3/8-16	3/4	7/32	15/32	1/4	5/8	

Material	
Material Code (XX)	
A	Aluminum
B	Brass
S	Steel
SS	Stainless Steel

Compatible Finish (XX)	
A, B, S, SS	0 - Plain
B, S	5 - Nickel Plate (QQ-N-290)
A	6 - Iridite #14 Gold (MIL-C-5541E)
A	7 - Iridite Clear (MIL-C-5541E)
A	9 - Alodine 1200
B, S	12 - Zinc Clear (ASTM-B-633)
B, S	16 - Electro Tin (MIL-T-10727 TYPE 1)
SS	20 - Passivation (MIL-F-14072D)
A	22 - Clear Anodize (MIL-A-8625-TYPE2) (Sulphuric) Hot Water Seal (Clear)
A	24 - Black Anodize (MIL-A-8625)
B, S, SS	26 - Black Oxide
B, S	28 - Zinc Yellow (ASTM-B-633)

Tolerances Unless otherwise Specified
 .xxx +/- .005
 .xx +/- .010
 Angular +/- 1 Degree
 Linear +/- .005
Break all sharp edges

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